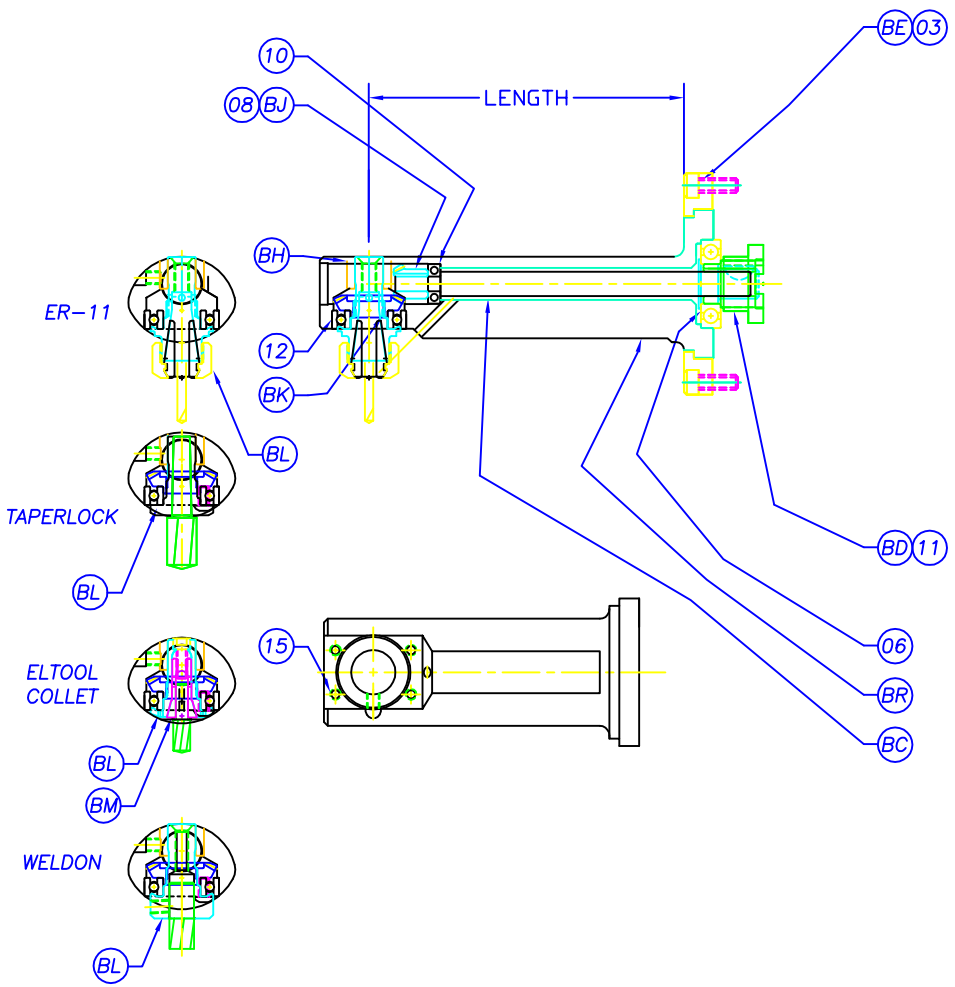

DETAIL	PARTNO	QTY	DESCRIPTION
BC	HEAD CHART	01	DRIVESHAFT
BD	0004–BD2	01	SPIDER
BE	0003–BE	01	RING–CLAMP
BH *	003A–BH	01	REAR SPINDLE BEARING
BJ ⬠	G2TD	01	GEAR DRIVE
BK ⬠	G2TS	01	GEAR SPINDLE
BL	SPINDLE CHART	01	SPINDLE
BM ⬠	ELC– [SIZE]	01	COLLET
BR	HEAD CHART	01	EXTENSION
03	2M–HA–03	04	10–32 X .50 SHCS
06 *	0003–06	01	LOWER DRIVE SHAFT BEARING
08	S1M–HA–09	01	1/16 X 1/2 ROLL PIN
10 *	0003–10	01	UPPER DRIVE SHAFT BEARING
11	2M–HA–11	01	MSC #67989244 WOODRUFF KEY
12 *	0003–12	02	SPINDLE BEARING
15	2M–HA–15	04	#6–32 X .25 BHSC

* Recommended Repair part
⬠ Perishable Item

SPINDLE CHART

DETAIL	PARTNO	QTY	DESCRIPTION
BL	S2DER	01	SPINDLE ER–11
	S2DEL	01	SPINDLE ELTOOL COLLET
	S2DTL	01	SPINDLE TAPERLOCK
	S2DW125	01	SPINDLE 1/8 WELDON
	S2DW188	01	SPINDLE 3/16 WELDON
	S2DW250	01	SPINDLE 1/4 WELDON
	S2DW312	01	SPINDLE 5/16 WELDON
	S2DW375	01	SPINDLE 3/8 WELDON
	S2DSH	01	SPINDLE SHELL MILL
	S2DSM	01	SPINDLE SAWMILL

HEAD CHART

DETAIL	PARTNO	QTY	LENGTH	DESCRIPTION	DETAIL	DRIVESHAFT
BR	003A–BR25	01	2.500	EXTENSION	BC	003A–BC25
	003A–BR30	01	3.000	EXTENSION		003A–BC30
	003A–BR45	01	4.500	EXTENSION		003A–BC45
	003A–BR60	01	6.000	EXTENSION		003A–BC60

TOLERANCES (UNLESS OTHERWISE NOTED)
DECIMAL
2 PLACES ±
3 PLACES ±
4 PLACE ±
FRACTIONAL
±
–
ANGULAR
±
–

REVISIONS

NO.	DATE	BY

ELTOOL CORP.

PART NAME: 2M HEAD ASSY
DRAWN BY: R. OLSON/JCY
SCALE: NTS
DATE: 10–10–00
MATERIAL: 2M HEAD ASSEMBLY
CUSTOMER
DRAWING NO.: 2T–HA