



HEAD CHART

DETAIL	PARTNO	QTY	LENGTH	DESCRIPTION	DETAIL	DRIVESHAFT
	0003-BR25	01	2.500	EXTENSION		0003-BC25
	0003-BR40	01	4.000	EXTENSION		0003-BC40
	0003-BR55	01	5.500	EXTENSION		0003-BC55
	0003-BR60	01	6.000	EXTENSION		0003-BC60

DETAIL	PARTNO	QTY	DESCRIPTION
BC	HEAD CHART	01	DRIVESHAFT
BD	0003-BD	01	SPIDER
BE	0003-BE	01	RING-CLAMP
BF	003M-BF	01	CARRIER-SPINDLE
BH *	0003-BH	01	BEARING-UP. SPIND.
BU ◊	G2D	01	GEAR DRIVE
BK ◊	G2S	01	GEAR SPINDLE
BL	SPINDLE CHART	01	SPINDLE
BM ◊	ELC- [SIZE]	01	COLLET
BR	HEAD CHART	01	EXTENSION
03	2M-HA-03	04	10-32 X .50 SHCS
06 *	0003-06	01	LOWER DRIVE SHAFT BEARING
08	2M-HA-08	02	.125 DIA. X .38 DOWEL PIN
09 *	0003-09	01	UPPER DRIVE SHAFT BEARING RACE
10 *	0003-10	01	UPPER DRIVE SHAFT BEARING
11	2M-HA-11	02	MSC #67989244 WOODRUFF KEY
12 *	0003M-12	02	SPINDLE BEARING SET
14	2M-HA-14	02	10-32 X 1.75 SHCS
15	2M-HA-15	04	#6-32 X .25 BHSC

* Recommended Repair part
 ◊ Perishable Item

SPINDLE CHART

DETAIL	PARTNO	QTY	DESCRIPTION
	S2MER	01	SPINDLE ER-11
	S2MEL	01	SPINDLE ELTOOL COLLET
	S2MTL	01	SPINDLE TAPERLOCK
BL	S2MW125	01	SPINDLE 1/8 WELDON
	S2MW188	01	SPINDLE 3/16 WELDON
	S2MW250	01	SPINDLE 1/4 WELDON
	S2MW312	01	SPINDLE 5/16 WELDON
	S2MW375	01	SPINDLE 3/8 WELDON
	S2MSH	01	SPINDLE SHELL MILL
	S2MSM	01	SPINDLE SAWMILL

ELTOOL CORP.

2M HEAD ASSY

2M HEAD ASSEMBLY

DRAWN BY: R. OLSON/JCY
 MATERIAL: 2M HEAD ASSEMBLY
 CUSTOMER: 2M-HA

DATE: 10-10-00
 SCALE: NTS

REVISIONS

NO.	DATE	BY

TOLERANCES (unless otherwise noted)
 DECIMAL : .0005
 FRACTIONAL : 1/32
 ANGULAR : ±

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	0003-BR25	01	2.500	EXTENSION		0003-BC25
	0003-BR40	01	4.000	EXTENSION		0003-BC40
	0003-BR55	01	5.500	EXTENSION		0003-BC55
	0003-BR60	01	6.000	EXTENSION		0003-BC60