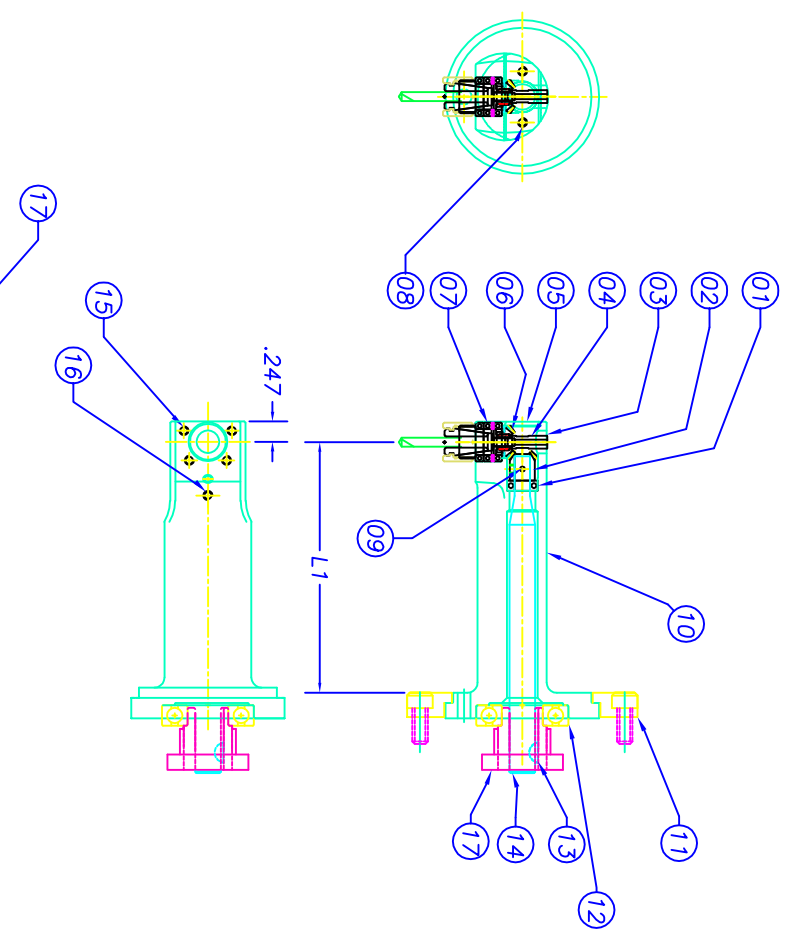
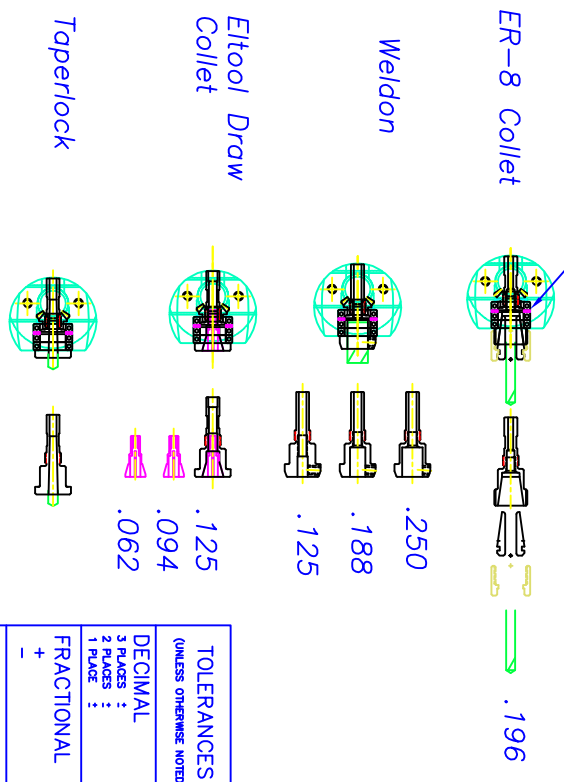


DETAIL	PARTNO	QTY	DESCRIPTION
01	0004-02	01	UPPER DRIVE SHAFT BEARING
02	G1D	01	DRIVE GEAR
03	9602-AK	01	REAR SPINDLE BUSHING
04	STM-SPINDLE	01	SEE SPINDLE CHART
05	1M-AD	01	DOVETAIL COVER
06	G1S	01	GEAR-DRIVEN MITER
07	0004-05E	03	FRONT SPINDLE BEARING
08	S1ME-HA-08	02	SCREW 4-40 X 3/16 FHCS
09	S1ME-HA-09	01	1/16 X 1/2 ROLL PIN
10	0004-DBxx	01	HOUSING-EXTENSION -SEE HEAD CHART
11	0001-2D	01	CLAMP COLLAR
12	0003-06	01	LOWER DRIVE SHAFT BEARING
13	0004-01	01	STERLING #A9X49-0208 KEY
14	0004-DCxx	01	DRIVESHAFT - SEE HEAD CHART
15	S1ME-HA-08	04	SCREW 4-40 X 3/16 FHCS
16	S1ME-HA-16	01	SET SCREW 4-40 X 3/8
17	0004-BD	01	DRIVE SPIDER
18			
19			
20			



SPINDLE CHART			
DETAIL	PARTNO	QTY	DESCRIPTION
	S1MER8	01	SPINDLE ER-8
	S1MW125	01	SPINDLE 1/8 WELDON
	S1MW188	01	SPINDLE 3/16 WELDON
	S1MW250	01	SPINDLE 1/4 WELDON
	S1MWL	01	SPINDLE ELTOOL COLLET
	S1MTL	01	SPINDLE TAPERLOCK

HEAD CHART						
DETAIL	PARTNO	QTY	LENGTH	DESCRIPTION	DETAIL	DRIVESHAFT
	S1ME-HB30	01	3.000	SPINDLE HOUSING		0004-DC30
	S1ME-HB45	01	4.500	SPINDLE HOUSING		0004-DC45
	S1ME-HB60	01	6.000	SPINDLE HOUSING		0004-DC60
10					14	



TOLERANCES (UNLESS OTHERWISE NOTED)	NO.	DATE	BY
DECIMAL			
FRACTIONAL			
ANGULAR			

**Eltool Corp**

PART NAME: Size 1ME Head Assy

DRAWN BY: JCY

MATERIAL: Minimum "E"

SCALE: "E"

DATE: 3/09

CUSTOMER: Eltool

DRAWING NO.: S1ME-HA